

## UNIT 4: TECHNOLOGY

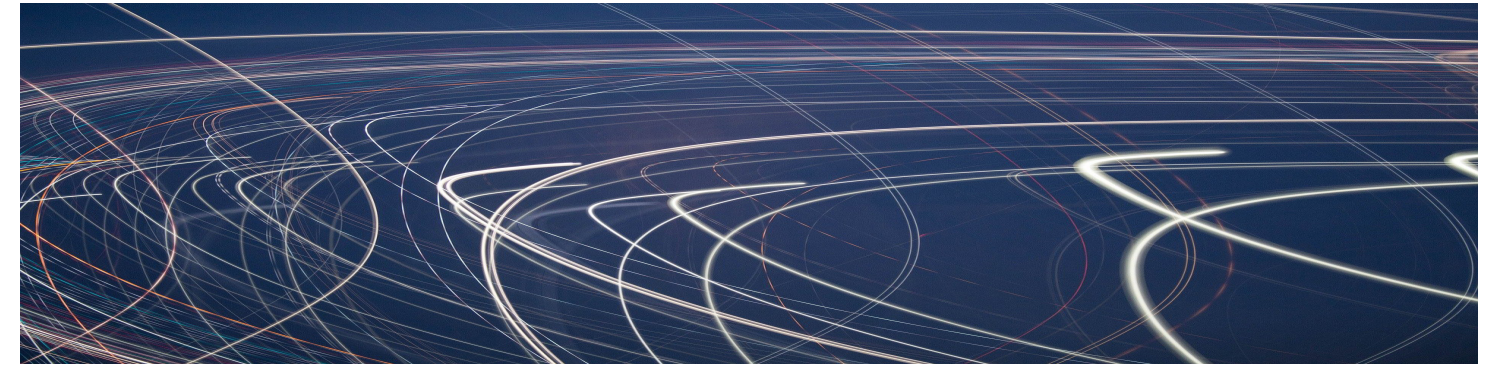
### IS USING ROBOTIC TECHNOLOGY IS ALWAYS BETTER THAN EMPLOYING PEOPLE TO DO THE WORK?

#### Arguments for the use of robots:

- ✓ Robots can **carry out repetitive tasks** with great accuracy time after time – repetitive tasks undertaken by humans can lead to boredom, lack of motivation and human error.
- ✓ They **do dirty, dangerous jobs without complaining**.
- ✓ They **do not get tired, sick, join trade unions, take days off**.
- ✓ Although initial costs high, **long term costs reduced**.
- ✓ **Increased output** – greater speed. Likely to be fewer mistakes/errors – better quality.

#### However:

- ✗ **Initial purchase cost** can be very high and breakdowns can also be very expensive to resolve.
- ✗ **Maintenance can be costly** as downtime is required.
- ✗ Robots have proved to be too **inflexible** in final assembly where customer options have to be catered for.
- ✗ **Reprogramming of robots can be very expensive** indeed.
- ✗ They **cannot problem solve**.
- ✗ Maybe **costly to keep up** with technological achievements.



### CAD: COMPUTER AIDED DESIGN

**Definition:** Computer aided design is an interactive computer system which is capable of generating, storing and using computer graphics. It assists design engineers in solving design problems.

#### Advantages of using CAD:

- ✓ Accurate designs can be constructed on a computer which can be **viewed in 3D and rotated** in order to demonstrate the whole range of possible images.
- ✓ They can be **easily and cheaply altered** for a client - reduce lead time.
- ✓ Designs can be accurately measured and tested on screen in order to **detect faults prior to manufacturing**.
- ✓ Increased accuracy and ability to alter designs can **reduce the cost of the design process**.
- ✓ Designs can be more **easily stored and quickly retrieved**.
- ✓ Considerable sums of **money can be saved** by eliminating the production and testing of expensive prototypes.
- ✓ **Testing programmes** can also be included, e.g. wind tunnels.

#### Disadvantages of using CAD:

- ✗ Cost of setting up – buying the machinery + training of employees to use machinery.
- ✗ Possible redundancy payments to unskilled employees.
- ✗ Reputation of business if they have to make employees redundant.

### CAM: COMPUTER AIDED MANUFACTURING

**Definition:** The use of computers in production. It occurs in all sorts of industries - for example, the use of robotic welders in vehicle production.

#### Advantages of using CAM:

- ✓ CAM allows for standardised quality – accuracy.
- ✓ Reliability – less waste in manufacture.
- ✓ Lower labour production costs – less supervision.
- ✓ Greater customer satisfaction – fewer returns.
- ✓ Easy to adjust – speed – cheaper.

#### Disadvantages of using CAM:

- ✗ Cost of setting up – buying the machinery + training of employees to use machinery.
- ✗ Possible redundancy payments to unskilled employees.
- ✗ Reputation of business if they have to make employees redundant.